### Certificate

### **Certified Passive House Component**

For cool, temperate climates, valid until 31 December 2015

Category: Heat recovery unit

Manufacturer: Zehnder Group Nederland B.V

8028 PM Zwolle, NETHERLANDS

Product name: ComfoAir 180 (V) HRV, ComfoD180 (V) HRV

### This certificate was awarded based on the following criteria:

The sure of a surefund	0 > 40 = 90		
Thermal comfort	θ <sub>supply air</sub> ≥ 16.5 °C		
	at θ <sub>outdoor air</sub> = -10 °C		
Effective heat recovery rate	η <sub>HR,eff</sub> ≥ 75 %		
Electric power consumption	P <sub>el</sub> ≤ 0.45 Wh/m³		
Airtightness	Interior and exterior air leakage rates less than 3 % of nominal air flow rate		
Balancing and adjustability	Air flow balancing possible: yes		
	Automated air flow balancing: no		
Sound insulation	Sound level L <sub>w</sub> ≤ 35 dB(A) not met		
	Here $L_w = 43 \text{ dB}(A)$		
	Unit should be installed so that it is		
	acoustically separated from living		
	areas		
Indoor air quality	Outdoor air filter at least F7		
	Extract air filter at least G4		
Frost protection	Frost protection for the heat		
	exchanger with continuous fresh air		
	supply down to		
	θ <sub>outdoor air</sub> = -15 °C		

Further information can be found in the appendix of this certificate.

Passive House Institute
Dr. Wolfgang Feist
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Certified for air flow rates of

90 - 145 m<sup>3</sup>/h

 $\eta_{HR,eff}$ 

82 %

Electric power consumption

0.27 Wh/m<sup>3</sup>





### Appendix to the certificate Zehnder Group Nederland B.V,

ComfoAir 180 (V) HRV, ComfoD180 (V) HRV

Manufacturer: Zehnder Group Nederland B.V

Lingenstraat 2, 8028 PM Zwolle, NETHERLANDS

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#### **Passive House comfort criterion**

A minimum supply air temperature of 16.5 °C is maintained at an outdoor air temperature of -10 °C.

### Efficiency criterion (heat recovery rate)

The effective dry heat recovery rate is measured at the test facility using balanced mass flows on the outdoor air/extract air side. The boundary conditions for the measurement should be taken from the documents relating to the testing procedure.

$$\eta_{\text{HR,eff}} \ = \frac{(\vartheta_{\text{ETA}} - \vartheta_{\text{EHA}}) + \frac{P_{\text{el}}}{\dot{m} \cdot c_{\text{p}}}}{(\vartheta_{\text{ETA}} - \vartheta_{\text{ODA}})}$$

The (dry) ventilation heating load (the house is the system boundary) can be calculated using  $\eta_{HR,eff}$  based on the formula  $\stackrel{\bullet}{V}_{supply\_air}$  \* (1-  $\eta_{HR,eff}$ ) \* 0.34 \*  $\Delta\vartheta$  (multiplied by the infiltration rate). The rates of heat recovery are usually greater if condensation occurs in the heat exchanger. Initially, this will not be taken into account on purpose.

For this device:

$$\eta_{HR,eff}$$
 = 82 %

### **Efficiency criterion (power consumption)**

The overall electrical power consumption of the device including that for regulation, but without that for the frost protection heating, is tested at the test facility at an external pressure of 100Pa (50Pa for each of the pressure/intake sides).

For this device: 0.27 Wh/m³

### Air tightness and insulation

Before starting the thermodynamic test, the air tightness test should be carried out for under pressure as well as for over pressure. The leakage air flows must not be greater than 3 % of the average air flow volume of the operating range of the ventilation device.

The following result was obtained for the device being tested according to DIBt guidelines:

Internal leakage: 1.05 % External leakage: 0.95 %

This ventilation unit meets the airtightness requirements.



# **Appendix to the certificate** Zehnder Group Nederland B.V, ComfoAir 180 (V) HRV, ComfoD180 (V) HRV

### **Adjustability**

It must be possible to adjust the balance between the exhaust air flow rate and the outdoor air flow rate for all units

- This unit is certified for air flow rates of 90 145 m³/h
- Balancing the air flow rates of the unit is possible
- The users should have at least have following possibilities for adjustment:
  - ✓ Switching the system on and off
  - ✓ Synchronized adjustment of the supply air and extract air flow to basic ventilation (= 70-80 %), standard ventilation (= 100 %) and increased ventilation (= 130 %) with clear readability of the set status
  - ✓ Depending on the demand, the user can choose between 4 operating levels
- The device being tested here has a standby power consumption of 4.5 W and therefore does not comply
  with the target value of 1 W. The device must be equipped with an additional external switch to separate
  the device from the electric circuit if required.
- After a power failure the device automatically continues to operate in the mode that was set before the power failure.

### **Acoustical testing**

In order to restrict the sound pressure level in the installation room, the sound power level should be restricted to 35 dB(A). With an equivalent room absorption area of 4 m² the amounts of sound power level and sound pressure level are nearly the same (the exact value of the sound pressure level in the specific installation room can be calculated with the help of the sound protection tool (download on <a href="https://www.passivehouse.com">www.passivehouse.com</a> )).

Installation instructions must be provided which describe how the sound level can be kept below 25 dB(A) in living areas and below 30 dB(A) in functional areas. The following sound power levels have been determined at an air flow rate of **142 m³/h**:

Sound level unit	Sound level ODA	Sound level SUP	Sound level ETA	Sound level EHA
[dB(A)]	[dB(A)]	[dB(A)]	[dB(A)]	[dB(A)]
43	41.2	52.4	43.7	53.1

- The sound level of the unit exceeds the limit value of 35 dB(A). Therefore the unit should be installed so that it is acoustically separated from living areas.
- Silencers are recommended by the manufacturer for complying with the required sound level in the supply
  air and extract air rooms. Detailed information about these can be found in the full report. Dimensioning of
  a suitable silencer is required for the specific project on the basis of the measured sound intensity level.



## Appendix to the certificate Zehnder Group Nederland B.V, ComfoAir 180 (V) HRV, ComfoD180 (V) HRV

### Indoor air hygiene

Inspection and cleaning of the central device including the heat exchanger is simple. The filter can be replaced by the user himself/herself (no specialist required). The unit is equipped with following filter qualities:

- ✓ Outdoor Air filter F7
- ✓ Extract Air filter G4

If the device is not operated during the summer, the filter should be replaced before the next operation.

Filter replacement is recommended after an interval of 6 months.

#### Frost protection

Appropriate measures should be taken to ensure prevention of icing over of the heat exchanger and freezing up of hydraulic post-heater coils during extreme winter temperatures (-15°C). The regular functioning of the device should be permanently ensured during uninterrupted operation of the frost protection circuit (there is no interrupt circuit for outdoor air in the Passive House, as the heating loads caused by the forced infiltration would become too high). If heater coils for hot water are used, a suitable frost protection circuit should ensure prevention of frost damage to these heater coils. In the process, the possibility of failure of the pre-heating coils and extract air fans must also be taken into consideration.

- Frost protection circuit for the heat exchanger:
  - ✓ The manufacturer provides the device option V that is already equipped with an internal electric preheater with a maximum power of 1150 W. The frost protection strategy is based on the outdoor air temperature behind the pre heater. For the operation of the frost protection strategy the frost protection mode 2 "normal settings" is recommended which complies with the preset factory settings.
    - It is also possible to install units without internal preheater. In this case an adequate external frost protection strategy must be installed. Reducing the supply air flow rate is not a suitable frost protection strategy for passive houses.
- Frost protection circuit for downstream hydraulic heater coils:
  - ✓ In order to protect a downstream hydraulic supply air heater, an undershooting of 5°C supply air temperature leads to a shutdown of the supply air fan.

It should be noted that cold air can also lead to freezing up of stationary fans due to free circulation; this can only be ruled out if the air duct is closed (by means of a shut-off flap).

#### **Abbreviations**

- AU/ODA = Outdoor air
- FO/EHA = Exhaust air
- ZU/SUP = Supply air
- AB/ ETA = Extract air